

ButtonHead

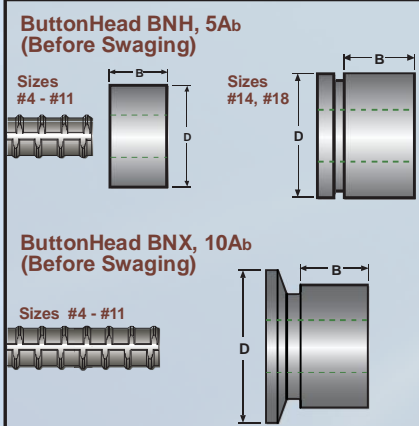
HEADED ENDS FOR DEVELOPMENT
AND EXTENSION OF
REINFORCING BARS



BPI® BUTTONHEAD

COLD SWAGED HEADED REBAR DEVICE

- **BNH 5A_b HEAD** – for transmitting bond force from the reinforcing bar to concrete by a combination of head bearing & development length.* A 'standard' head size for most applications. CALTRANS Approved.
- **BNX 10A_b HEAD** – has larger area to transmit full force in bar by head bearing alone. Generally used in sections that may be required to withstand higher forces.
- **SHOP INSTALLATION** – Attaches directly to the reinforcing bar - no thread cutting required. Shop swaged quickly and efficiently.
- **HIGH STRENGTH** – Connections to bar exceed the specified yield strength of the bar, f_y , for ASTM A615 and A706, Grades 60 and 75 as required by ACI 318 Section 12.6. Confirming in-air tensile tests develop the specified tensile strength of uncoated Grade 60 bars, A615 and A706.
- **REPLACES HOOKS** – No special bend direction – alleviates congestion – for beam-column joints, knee joints, pile caps, column roof slab connections; replaces stirrup bars used as confinement steel.
- **KEY ADVANTAGES** – Avoids lengthy hook extensions / complex stress patterns. No heat, welding or hot forging – no special chemistry or rebar grade requirements, no bending or cracking of rebars.

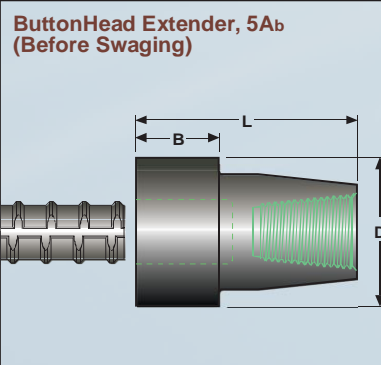


Rebar Size US [Metric]	Swage Length B (in.)
#4 [13]	7/8
#5 [16]	15/16
#6 [19]	1 1/4
#7 [22]	1 3/8
#8 [25]	1 1/2
#9 [29]	1 3/4
#10 [32]	1 7/8
#11 [36]	2 1/8
#14 [43]	2 7/8
#18 [57]	4 3/8

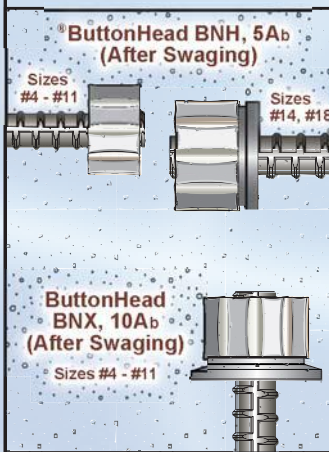
BPI® BUTTONHEAD EXTENDER

COLD SWAGED HEADED REBAR DEVICE FOR FUTURE EXPANSION

- **DUAL USE** – behaves as a headed reinforcing bar device by itself, **AND OR** as a full mechanical splice when connected to a standard GRIP-TWIST® male coupler.
- **5A_b HEAD** – has the same bearing area as the standard BPI ButtonHEAD.
- **POSITIVE INTERNAL STOP** – for easy control of rebar insertion before shop-swaging.
- **TAPER THREAD** – for self locating and quick assembly when extending the reinforcing bar into the next phase of construction. Plastic thread protection is included.
- **TYPE 1 STRENGTH** – as a full mechanical splice per ACI 318 Chapter 12, 1.25 x specified yield, f_y , ASTM A615 or A706 Grade 60.
- **TYPE 2 CAPACITY** – as confirmed by in-air testing to 90,000 psi minimum for uncoated ASTM A615 Grade 60. 80,000 psi minimum for uncoated ASTM A706 Grade 60.

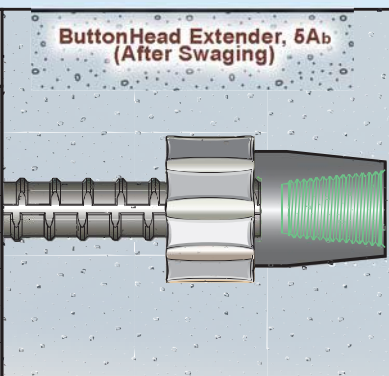


Rebar Size US [Metric]	Swage Length B (in.)	Length L (in.)
#4 [13]	7/8	2
#5 [16]	15/16	2 5/8
#6 [19]	1 1/4	3 1/16
#7 [22]	1 3/8	3 1/2
#8 [25]	1 1/2	4
#9 [29]	1 3/4	4 3/8
#10 [32]	1 7/8	5
#11 [36]	2 1/8	5 11/16



	Head Diameter and Weight			
	BNH 5A _b * Series		BNX 10A _b ** Series	
	D (in.)	Wt (lb.)	D (in.)	Wt (lb.)
#4	1 3/8	0.31	1 3/4	0.50
#5	1 3/4	0.54	2 3/16	0.90
#6	1 7/8	0.74	2 3/8	1.20
#7	2 3/8	1.34	2 7/8	2.25
#8	2 3/4	2.04	3 1/4	3.45
#9	2 7/8	2.55	3 9/16	4.25
#10	3 3/8	3.84	4	6.25
#11	3 13/16	5.60	4 1/2	9.35
#14	3 7/8	9.55		
#18	5	18.6		

	Head Diameter and Weight 5A _b * Series	
	D (in.)	Wt (lb.)
#4	1 3/8	0.46
#5	1 3/4	0.96
#6	1 7/8	1.33
#7	2 3/8	2.34
#8	2 3/4	3.63
#9	2 7/8	4.30
#10	3 3/8	6.91
#11	3 13/16	10.7



* Head Cross Sectional Area is approximately 5 x Rebar Area
 ** Head Cross Sectional Area is approximately 10 x Rebar Area

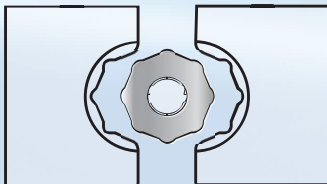
** HOW TO SPECIFY BPI® BUTTONHEAD HEADED DEVICES

	By Name:	By Generic Description:
BAR-TO-HEAD	BPI® ButtonHead by BarSplice Products, Inc., Dayton OH	Headed Ends for reinforcing bars shall be the cold-swaged head type, installed by octagonal dies to produce a 5A _b or 10A _b Head size (Specify Head Size).
BAR-TO-HEAD EXTENSION	BPI® ButtonHead Extender by BarSplice Products, Inc., Dayton OH	Headed Ends for reinforcing bars with provision for Future Extension shall be the cold-swaged head type, installed by octagonal dies to produce a 5A _b Head size.

** Include bar size(s), bar type and grade. Include statement: "Parts shall be manufactured to the quality requirements of ISO 9001."

BPI® ButtonHead cold-swaged headed devices are made from high quality steel that meets the chemistry and grade requirements of ASTM A519 or A576. Installed performance satisfies the **CLASS HA** requirements of ASTM A970-12 and ACI 318-11 Section 3.5.9. Develops the specified tensile strength of uncoated Grade 60 bar.

Powerful hydraulically actuated presses with color-coded octagonal die sets are utilized in fabricating shops for the most efficient swaging operation. Swaging pressure is factory preset and equipment is automated to release after each swaging 'bite' or pressing. When components have been compressed onto the reinforcing bar by cold-swaging they become mechanically interlocked with the rebar deformation.



Cold swaging technology for mechanical anchorage and splicing is one of the most established, developed, and refined connection methods worldwide. Key to cold swaging success is its simplicity, low cost and adaptability. There is no loss of reinforcing bar cross-sectional area at the anchorage location so the system is a natural choice when considering the objectives of seismic design and safety related applications. BPI-Grip swaging equipment is easy to use and may be leased or purchased. Splicing manuals provided with equipment explain step-by-step installation and safety information.

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BarSplice Products, Inc., 4900 Webster Street, Dayton OH 45414, USA
 • Tel: (937) 275-8700 • Fax: (937) 275-9566 • E-mail: bar@barsplice.com
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